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Lecture 28 - Testing
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Simplilearn Scan

path testing VLSI

design, sequential

testing

How

ScannerDanner Got

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Started Lecture 58:
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wheel speed
sensor 08 Chrysler
r, Dodge, Jeep 11 7~~
DFT1

ScanDesignFlow
Mod-01 Lec-37 VLSI
Testing: design for
Test (DFT) Digital
Testing Scan Path
Design

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Scan-path testing fundamentally covers sequential logic networks.

Recall from Figure 3.14 that all such networks can be modelled by a combinational logic network and a storage (memory) network, with secondary inputs and outputs linking

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the two halves. The primary outputs may be a function of the storage circuit states only (a Moore model) or a function of both the storage circuit states and the primary inputs (a Mealy model), but this distinction will not concern us here.

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5.3: Scan-path
testing |

Engineering360 -
GlobalSpec

Path Delay Test
The “path delay”
model is also
dynamic and
performs at-speed
tests on targeted
timing critical
paths. While stuck-
at and transition

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Fault models usually address all the nodes in the design, the path delay model only tests the exact paths specified by the engineer, who runs static timing analysis to determine which are the most critical paths.

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Scan Test - Semiconductor Engineering

Scan chain is a technique used in design for testing. The objective is to make testing easier by providing a simple way to set and observe every flip-flop in an IC. The basic structure of scan

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include the following set of signals in order to control and observe the scan mechanism.

Scan_in and scan_out define the input and output of a scan chain.

Scan chain -
Wikipedia

Testing an AND

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gate input SA1 also tests for the OR gate output SA1, and any inverter output SA1 which lies in the path to the AND gate input. Testing the AND gate output SA1 and each input SA0 covers the AND gate. However, it also covers both the OR gate and

Get Free Digital Testing Scan the Inverters. Path Design

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Design for

Testability in

Digital Integrated
circuits

Scan Path Testing

(e.g., Level

Sensitive Scan

Design (Issd)) Scan

Path Testing (e.g.,

Level Sensitive

Scan Design (Issd))

patent applications

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listed include Date,
Patent Application
Number, Patent
Title, Patent
Abstract summary
and are linked to
the corresponding
patent application
page.

Digital Logic
Testing - Scan Path
Testing (e.g., Level

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The first flop of the scan chain is connected to the scan-in port and the last flop is connected to the scan-out port. The Figure 2 depicts one such scan chain where clock signal is depicted in red, scan chain in blue and the functional path in

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black. Scan testing is done in order to detect any manufacturing fault in the combinatorial logic block.

Introduction to
Chip Scan Chain
Testing - Find ASIC
design ...

Testing Digital
Systems II Lecture

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TDS II: Lecture 3 23

Modified Test

Procedure 1. Scan
in the test vector y_j
values via X_n using
test clock TCK 2.

Set the
corresponding test
values on the X_i
inputs. 3. After
sufficient time for
the signals to

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propagate through the combinational network, check the output Z_k values.

4.

Testing Digital Systems II

Scan design is the best-known implementation for separating the latches from the combinational

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modules, such that
some of the latches
can also be

reconfigured and
used as either
tester units or as
input generator
units (essential for
built-in testing).

From: EE
Handbook, CRC
Press, 2005 Figure
1 shows the
taxonomy for

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testing methods.

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Digital IC Testing:

An Introduction -

UVic.ca

Scan test is a means of increasing both in a sequential digital IC design. To understand scan test, let's do a brief thought experiment. Picture

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a chip design with a memory deeply embedded within the structure. In order to remove the memory from the IC and put it out on the circuit board, you would need to increase the pin count of the package.

Scan test basics |

Page 27/43

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Explaining

Technology

Analog Test

Facilities □

Scan/BIST facilities

look at digital

signals only –

Sometimes analog

signal levels are

important to probe

as well – Clock, PLL

filter cap voltage,

low-swing signals,

etc. □ We have a

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couple of tools for
analog probing on
silicon – But
generally require
access to the chip
metal layers (top of
the die)

Lecture 14 Design
for Testability -
Stanford University
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Digital Testing
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Boundary-scan
cells in a device
can capture data
from pin or core
logic signals, or
force data onto

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pins. Captured data is serially shifted out and externally compared to the expected results. Forced test data is serially shifted into the boundary-scan cells. All of this is controlled from a serial data path called the scan path or scan chain.

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Boundary Scan

Tutorial - Corelis

Scan chain design is an essential step in the manufacturing test flow of digital integrated circuits. Its main objective is to generate a set of shift register-like structures (i.e., scan chains), which, in the test

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mode of operation,
will provide
controllability and
observability of all
the internal flip-
flops. The number
of scan chains, the
par-

Functional Scan

Design at RTL -

McMaster

University

Designs using ATPG

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Scan patterns
require multiple
sets of patterns to
target known fault
models like stuck-
at, transition, path
delay, small delay,
and cell-aware
faults. Designs that
use logic...

What's The
Difference Between
ATPG ... - Electronic

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ATPG is an electronic design automation method/technology used to find an input sequence that, when applied to a digital circuit, enables automatic test equipment to distinguish between the correct circuit

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Behavior and the faulty circuit behavior caused by defects. The generated patterns are used to test semiconductor devices after manufacture, or to assist with determining the cause of failure. The effectiveness of ATPG is

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measured by the
number of modeled
defects, or fault
models, detectable
a

Automatic test
pattern generation
- Wikipedia

(2002) Digital DFT
and Scan Design.
In: Essentials of
Electronic Testing
for Digital, Memory

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and Mixed-Signal
VLSI Circuits.
Frontiers in
Electronic Testing,
vol 17.

Digital DFT and
Scan Design |
SpringerLink

Scan path
insertion: A
methodology of
linking all registers
elements into one

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long shift register (scan path). This can help to check small parts of design instead of the whole design in one go. Memory BIST (built-in Self-Test): In the lower technology node, chip

ASIC Design Flow in
VLSI Engineering

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Services – A Quick
Guide

Scan Testing Dept.
of Computer
Science and
Engineering Y.

Tsiatouhas

Overview 1.1. Scan

Scan testing:

design and

application CMOS

Integrated Circuit

Design Techniques

2.2. At At speed

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testing 3.3. The

The scan-set
design technique

4.4. Scan Scan

testing power

issues 5.5. The The

scan-hold design

technique Scan

Testing 2 6.6.

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