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Control Charts Guide Improvement Strategy.

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Control charts help health systems measure healthcare processes and determine the strategy and scope for an improvement initiative. The control chart can help determine the focus of the next PDSA cycle in one of four areas: Identifying variation. Understanding variation.

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Key Improvement Understanding, Increased ROI.  
Health systems can use control charts to

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understand the causes of variation in key measures and unlock understanding of effective improvement strategies, potential changes that result in improvement,

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Control charts are a basic tool for understanding variation in all healthcare processes. Control chart limits are not standards; rather, they divided variation into special and common cause, each of which requires a different management response. Each type of data--variables, count defect,

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or defect ...

~~The use of control charts to improve  
healthcare quality~~

This chapter provides an overview of common uses of SPC in healthcare, and some guidance on the choice of appropriate charts for various applications. It also talks about implementation issues and more advanced SPC and related methods. The choice of an appropriate control chart depends on the type of data to be plotted.

~~The Use of Control Charts in Healthcare~~

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## ~~Statistical ...~~

SPC charts are chronological graphs of process data that are used in many other industries to help understand, control, and improve processes and that, although based in statistical theory, are easy for practitioners to use and interpret.

## ~~Design, Use, and Performance of Statistical Control Charts ...~~

RESULTS: We included 34 studies, presenting 64 control charts of which 40 control charts plotted two phases of the PDSA cycle. The criterion to use 10-35 data points in a

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control chart was least adhered to (48.4% non-adherence).

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### ~~Control Charts In Healthcare Northeastern University~~

SPC and its primary tool—the control  
chart—provide researchers and practitioners

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with a method of better understanding and communicating data from healthcare improvement efforts. This paper provides an overview of SPC and several practical examples of the healthcare applications of control charts.

~~Statistical process control as a tool for  
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